



Conceptual Design of CPS for KLF

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Overview

- Introduction
- Model Description
- Photon Beam from CPS
- Radiation Environment
- Temperature in CPS absorber
- Summary



CPS Positioning in the Hall D Tagger

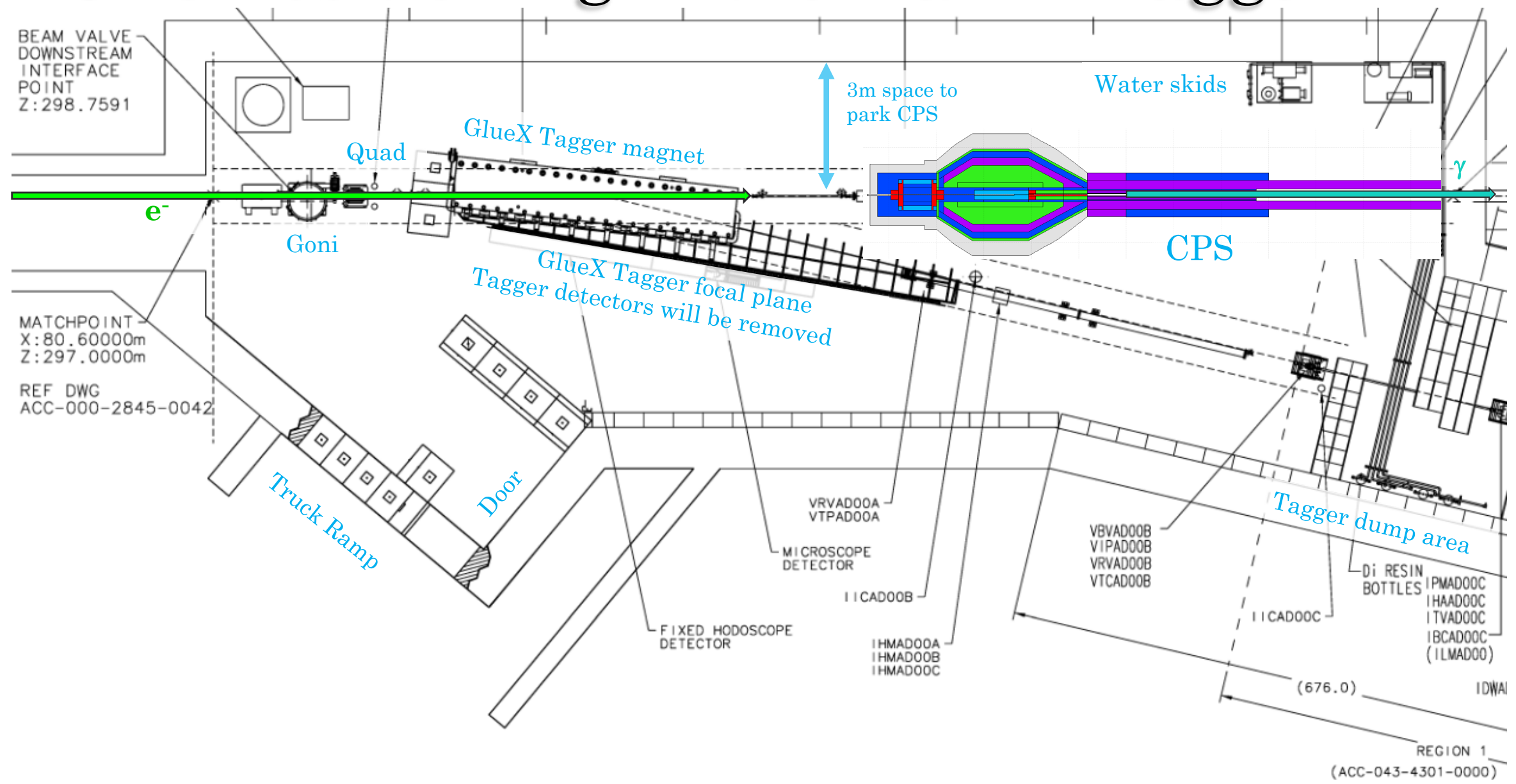


8/19/2023

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Current CPS Model

- Magnet and the absorber are separated by 0.8 meters.
 - ❑ No heat load on the magnet poles and coils from the core.
 - ❑ Low radiation exposure to the magnet.
- Clean-up magnet downstream for charged particles.
 - ❑ Utilize the existing permanent magnet used in GlueX beamline.
- No tungsten is used in the CPS shielding.
 - ❑ We save cost by using lead instead.
 - ❑ Small amount of a tungsten-copper mix is used for shielding the beam channel and magnet coils.
- Total estimated weight of CPS is approximately 90 metric tons.
 - ❑ Includes downstream beamline shielding.
 - ❑ Movable platform will add more weight.
 - ❑ Tagger Hall should easily handle CPS weighing 100 tons.
 - ❑ Estimated cost of the current design is ~\$1M for CPS
 - ❑ Upstream beamline instrumentation will be extra.
- Tim will discuss engineering aspects in detail.

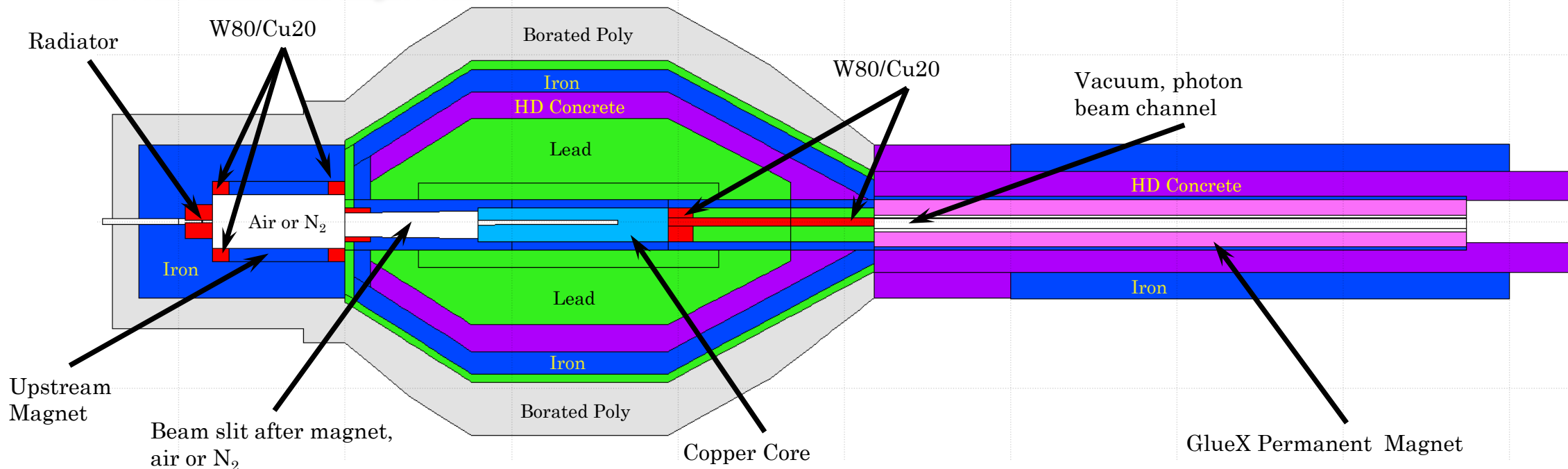




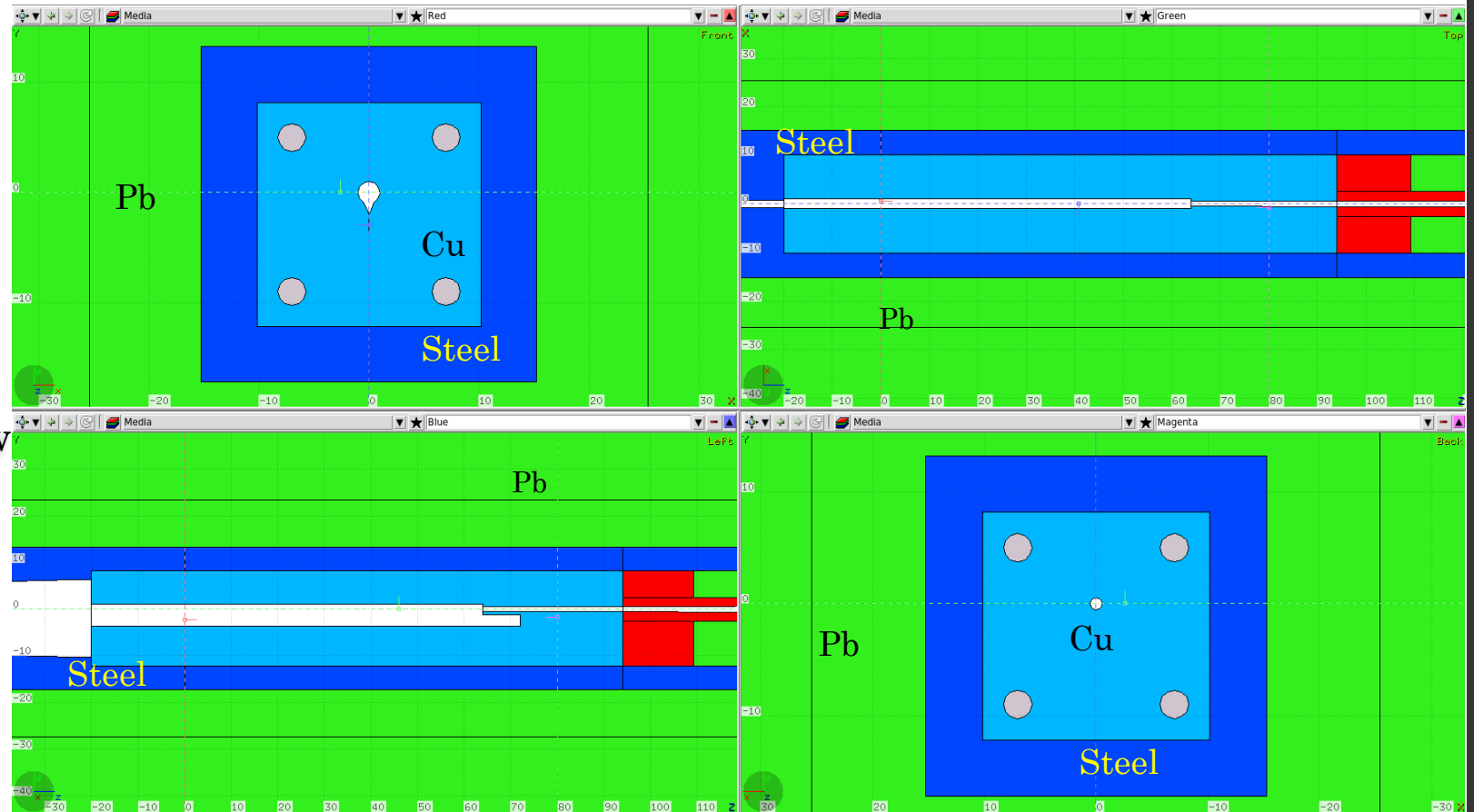
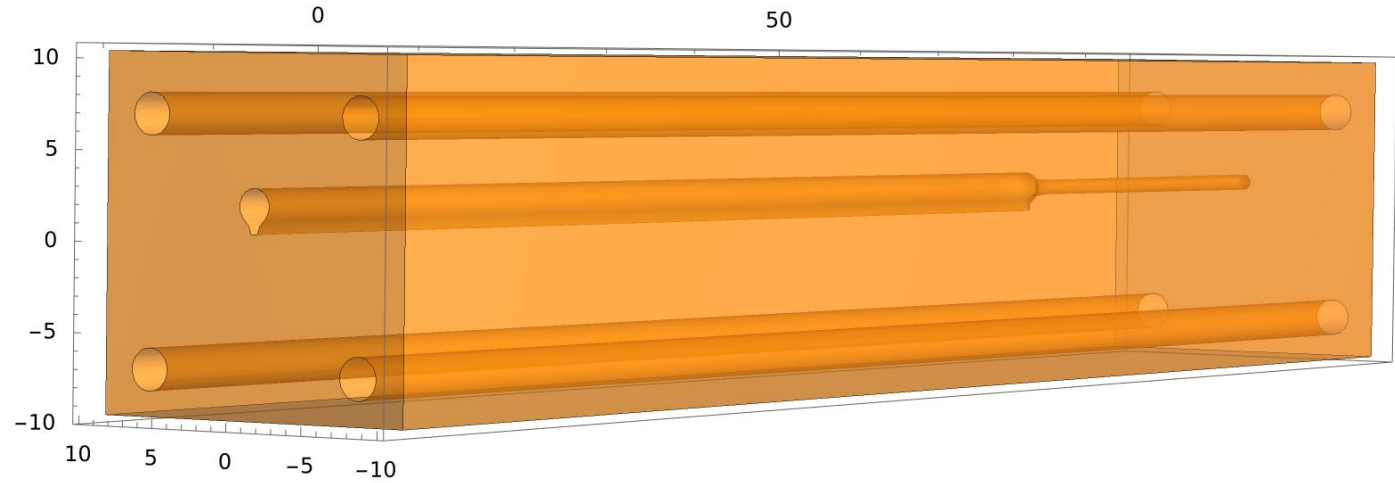
Table of Weights

(metric tons)

Material	Magnet	CPS_incl	Pb-Skin	ExitLine	Total
Yoke	1.0	0	0	0	1.0
Cu	1.1	0.4	0	0	1.5
WCu	0.47	0.25	0	0	0.72
Steel	0	1.29	0	0	1.29
W powder	0	0.0	0	0	0.0
Pb	0	23.31	8.91	0	32.22
HD concrete	0	7.61	0	11.81	19.42
Iron	4.53	14.73	0	9.06	28.32
B.Poly	1.0	5.57	0	0	6.57
total	8.1	62.1		20.9	91.1

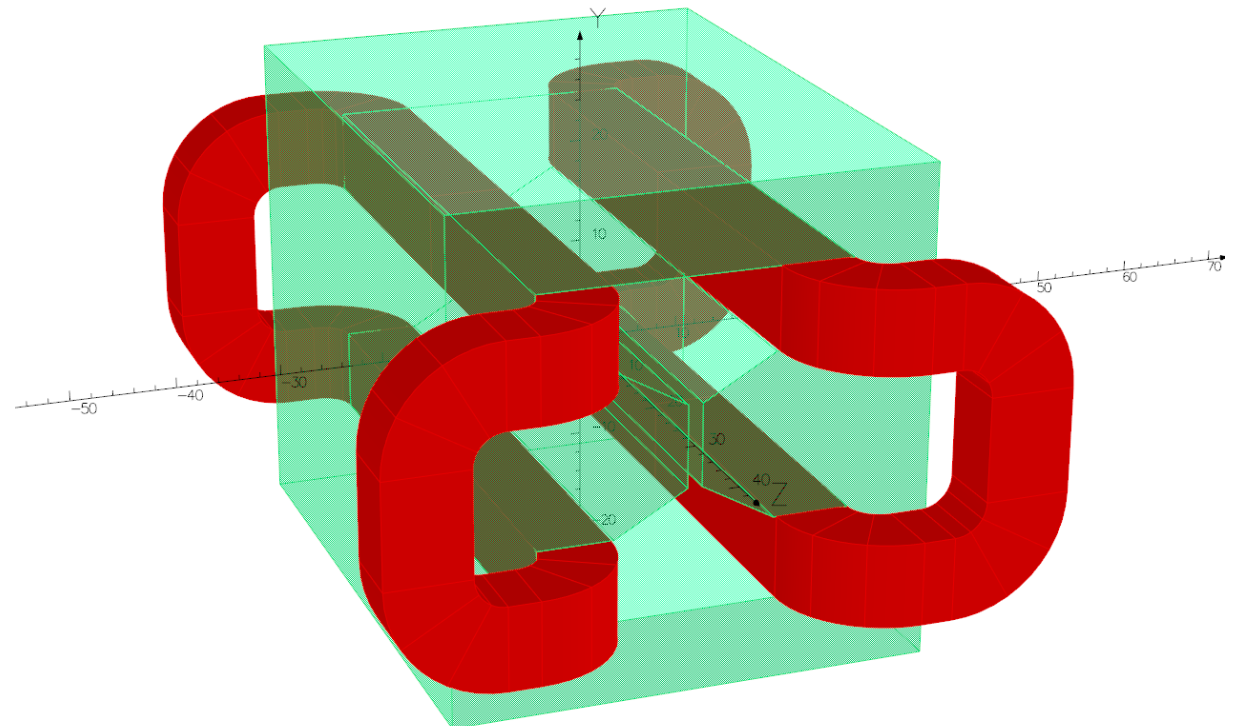
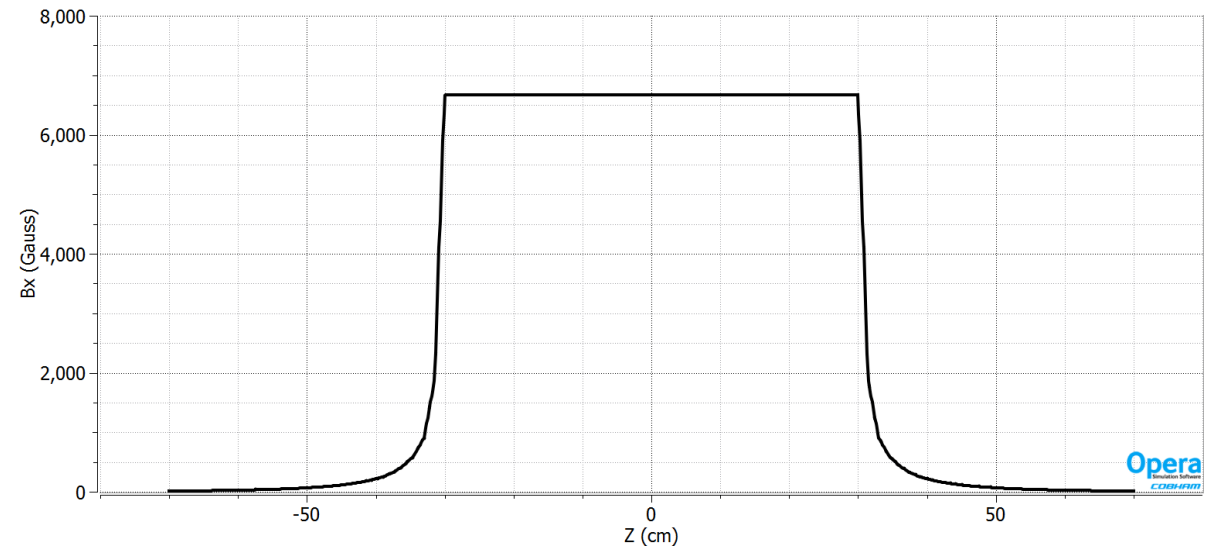
CPS Absorber

- Copper core with dimensions of 20cm x 20cm x 114cm.
 - ❑ To absorb and dissipate the power from the beam.
 - ❑ Copper is not ferromagnetic and is a very good heat conductor.
- Varying size beam channel to trap the secondary particles from the electromagnetic shower.
 - ❑ Wider cavity upstream for trapping electrons and EM shower remnants.
 - ❑ Narrow conical channel with diameter ~1cm for outgoing photons.
- Cooling channels for water flow capable of evacuating ~54 kW power.
- Copper absorber is surrounded by air, steel, and W/Cu mix.
 - ❑ No direct contact with lead.



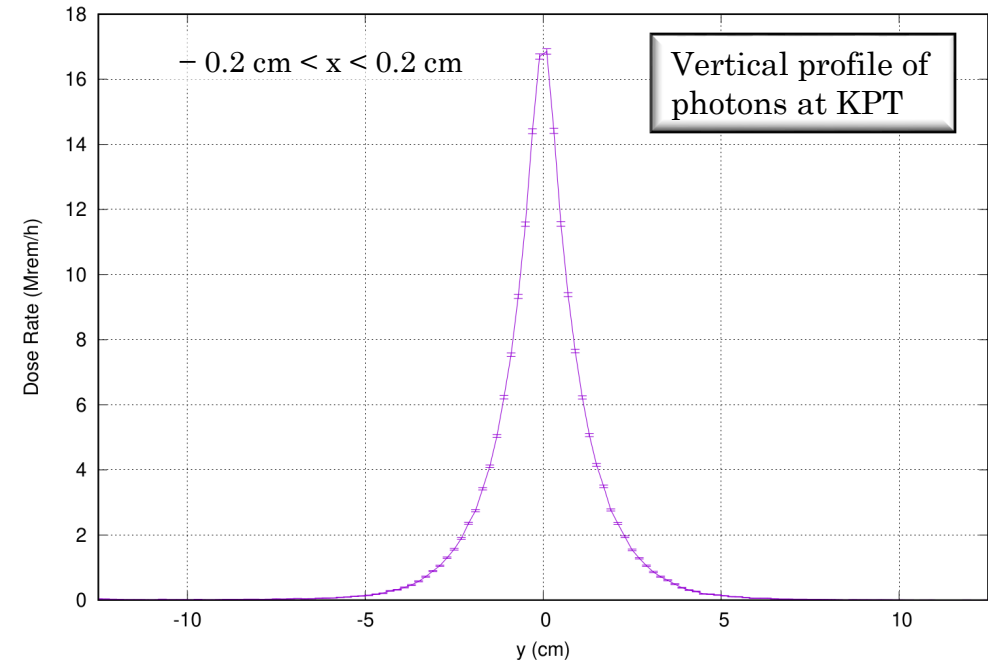
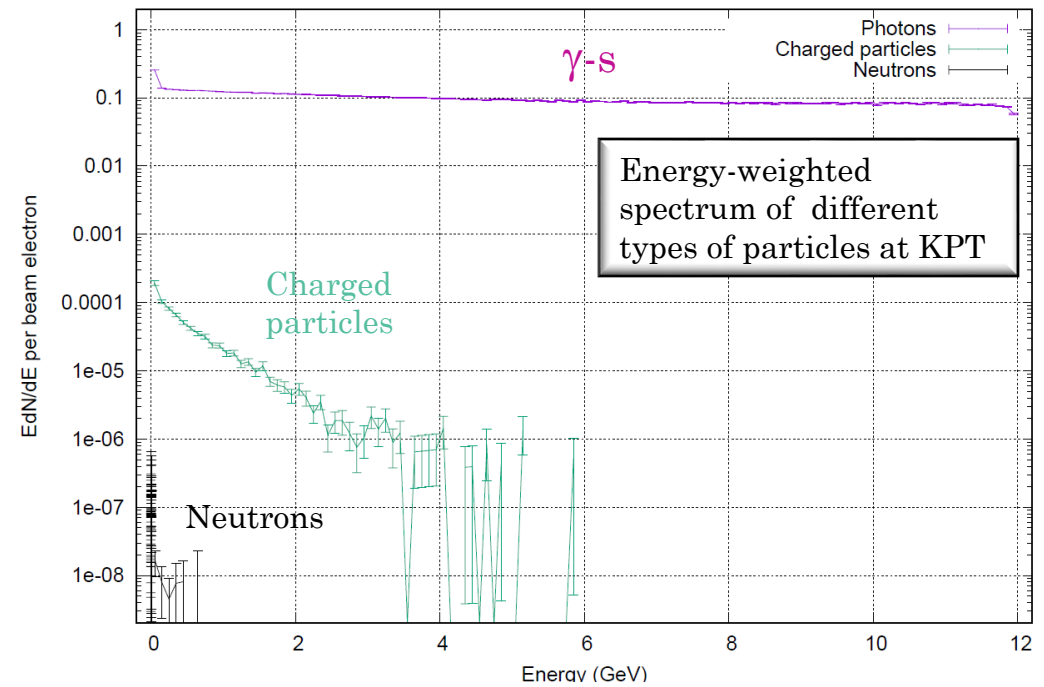
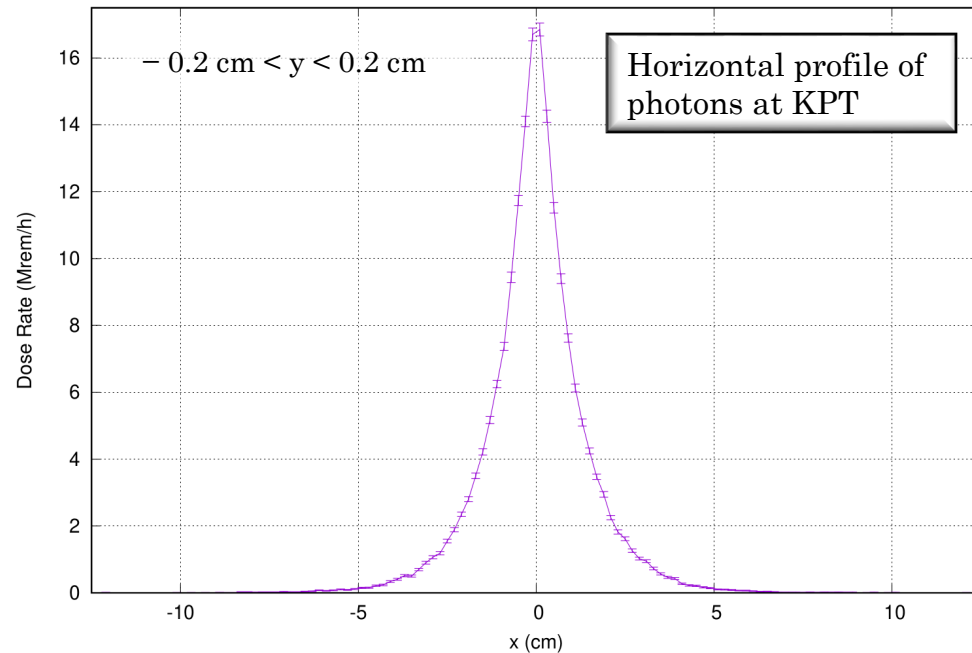
Upstream Magnet

- Current CPS design requires ~ 0.4 T·m magnetic field in the x-direction.
- We developed a draft model of the magnet.
 - ❑ Magnet has 60 cm long coils.
 - ❑ Bedstead shape of coils for less radiation exposure.
 - ❑ The closest distance from coils to the beam center is ~ 11 cm.
- The gap should be on the order 1 cm or more to avoid interaction with beam tails and halo.
 - ❑ Current design assumes 1.4 cm gap.
- Iron yoke with 8 cm thickness.
 - ❑ Total length of the yoke is 60cm
 - ❑ The transverse size of the yoke is 46cm x 48 cm.
- Chamfered iron poles.
- We used OPERA to calculate the field in the model.
 - ❑ The model can provide a dipole field of 0.67 T at 67 A/cm² current density in the coils.
 - Should be able to use Tagger Magnet power supply.
 - ❑ The field in the yoke is far from saturation point.
 - ❑ Field map is used in FLUKA simulations.



Photon Beam

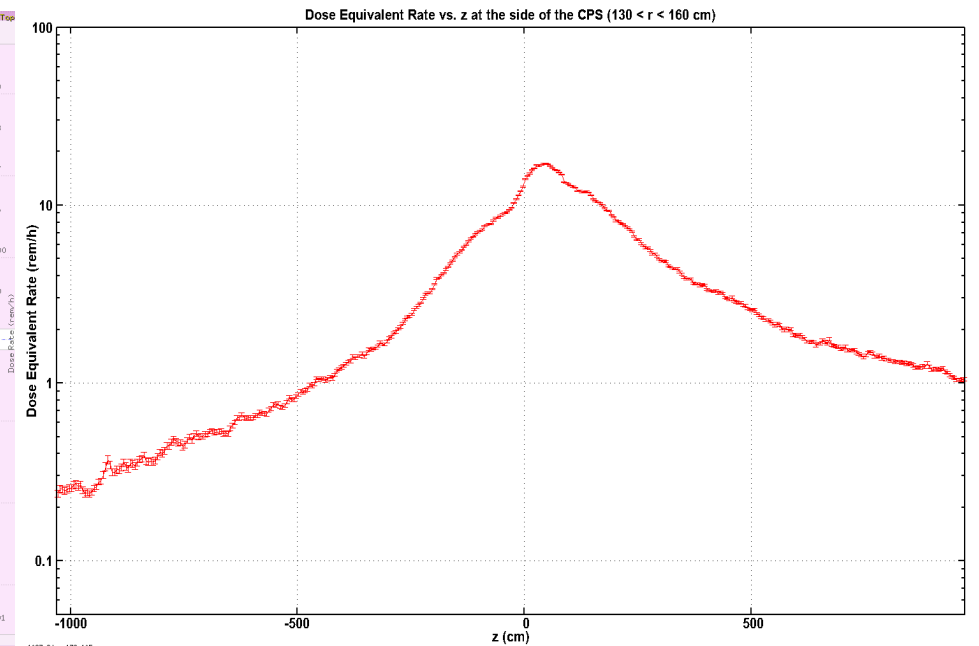
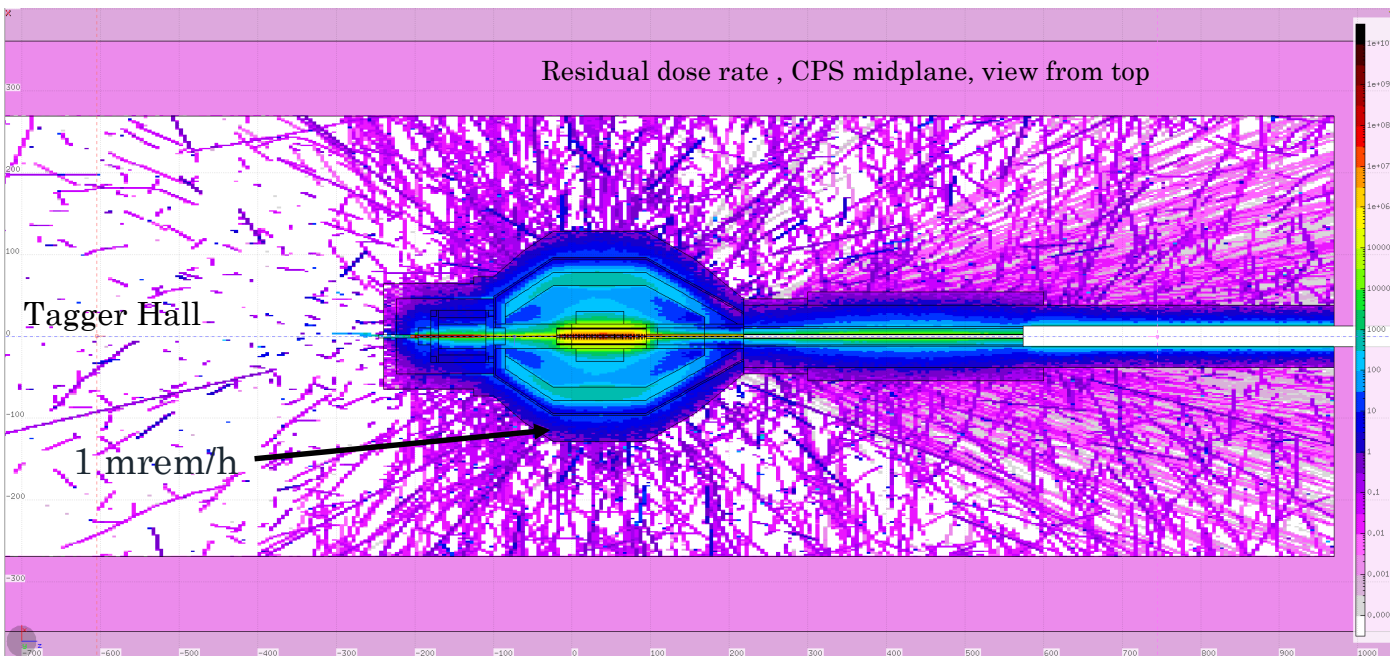
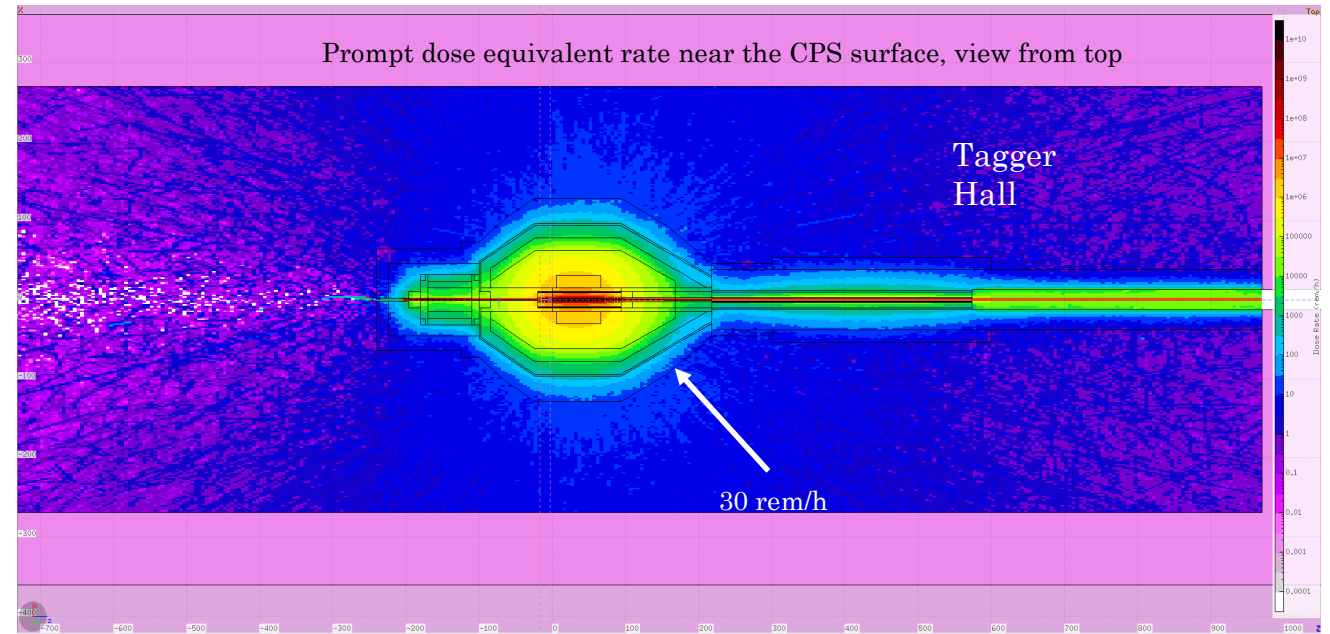
- We used FLUKA to estimate the beam profile at KPT.
- Clean photon beam profile with $\sigma_\gamma \approx 1.5$ cm width.
 - ❑ The photon beam width at KPT is dominated by multiple scattering in the 10% radiator.
 - ❑ Vertical distribution has a slight asymmetry (on 0.1% level) favoring negative y-s.
- Charged particle and neutron rates from CPS measured at the KPT location is expected to be very small compared to the photon flux.



Dose Rates

- Prompt dose rate inside Tagger Hall around CPS is ~20 rem/h.
 - ❑ ~30 rem/h right at the CPS surface.
 - ❑ <10 rem/h far away from CPS

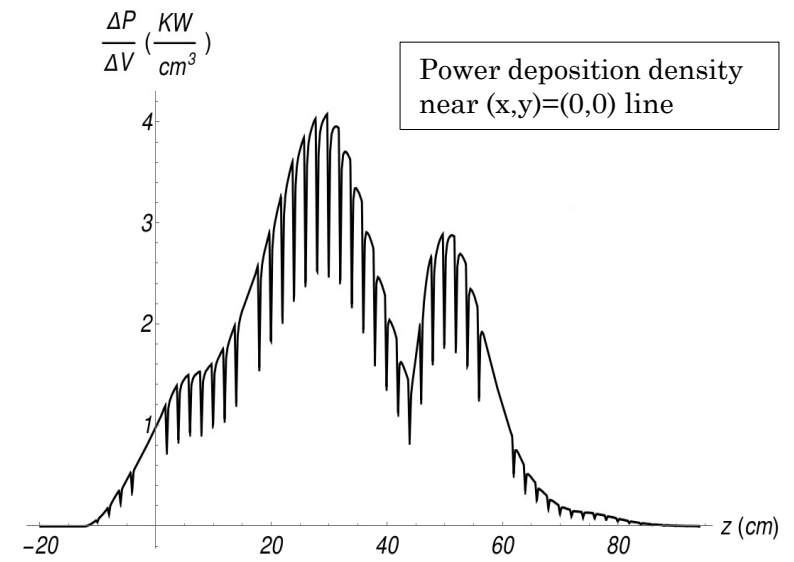
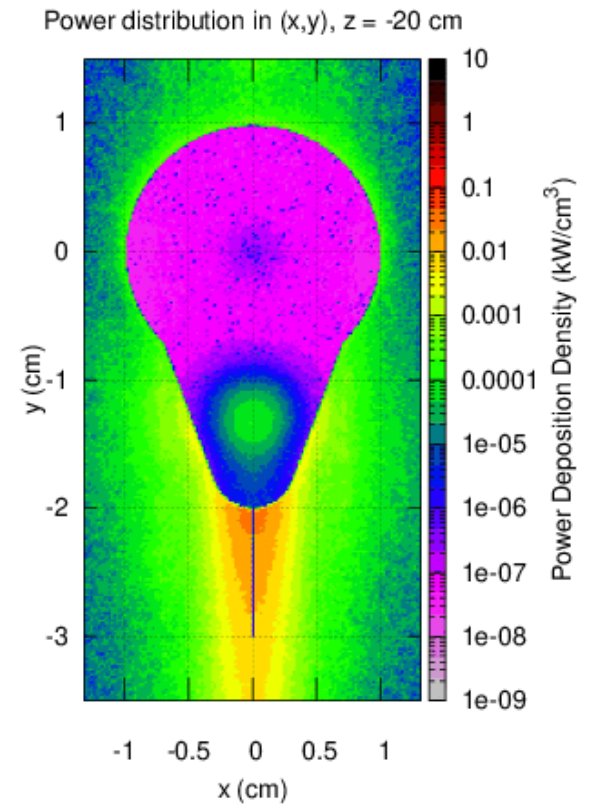
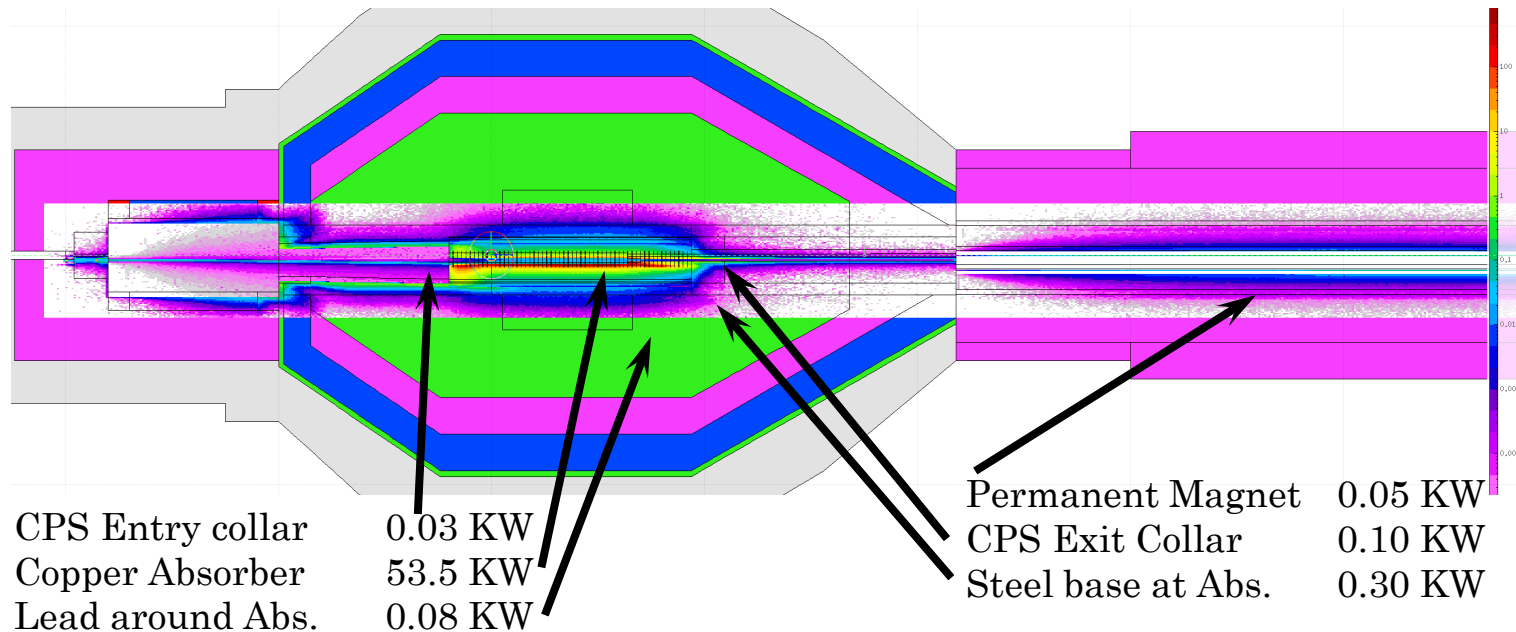
- We evaluated residual dose rate after 10000 hours of continuous operations and 1 hour cool-off time.
 - ❑ The rates outside of CPS are expected to be <1 mrem/h, that is well within JLAB limits.



Power Deposition in the Absorber

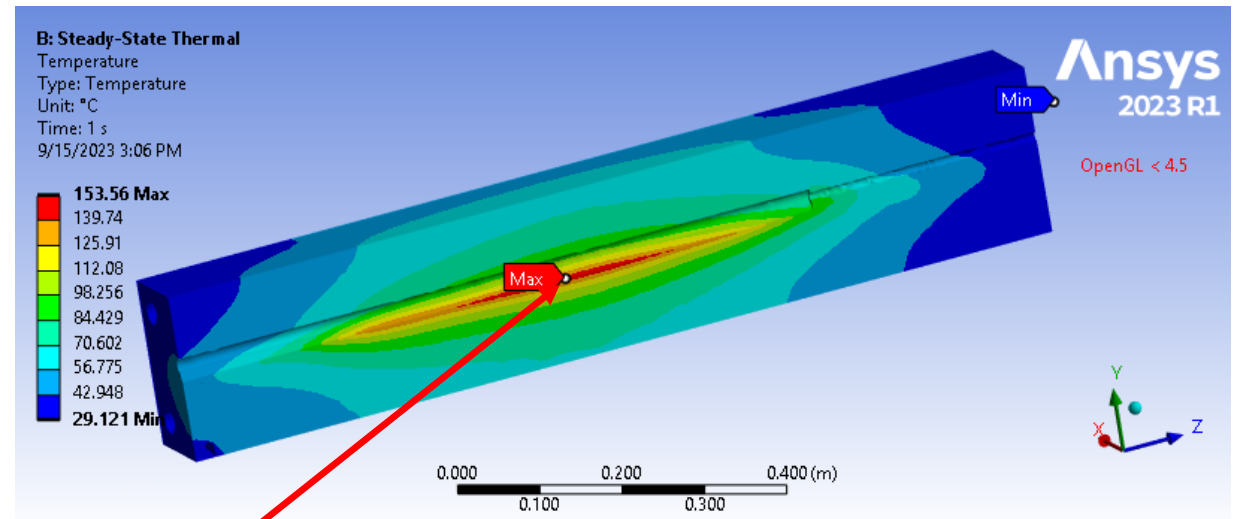
- FLUKA provides an output file with power deposition densities in 3D.
 - ❑ 37M data points inside absorber
- Almost all of the remaining electron beam power (> 98%) is deposited into the copper absorber.
 - ❑ Most likely that only absorber needs cooling.
 - ❑ Must prevent heat transfer from absorber to surrounding volumes.

Color indicates power deposition density (KW/cm³)



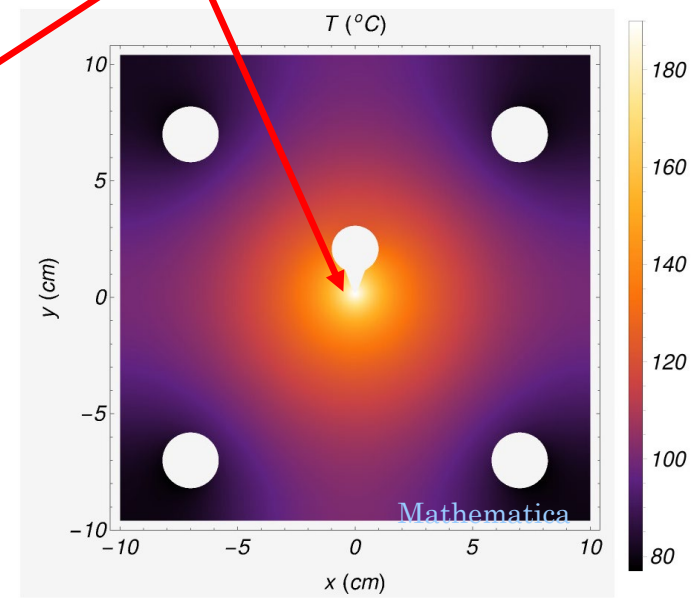
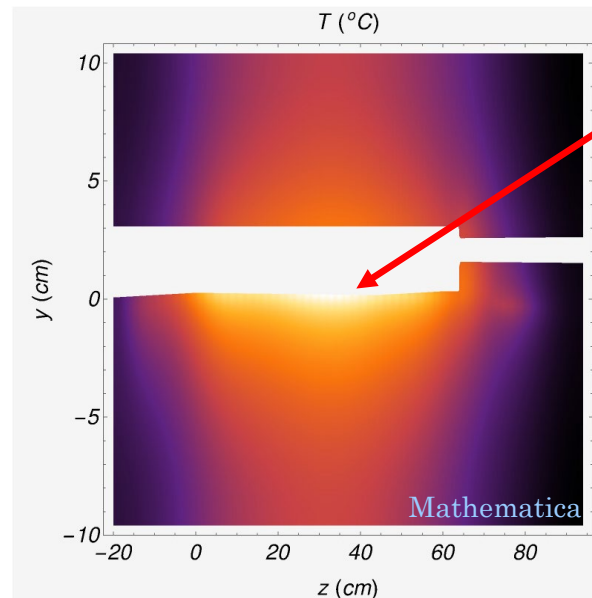
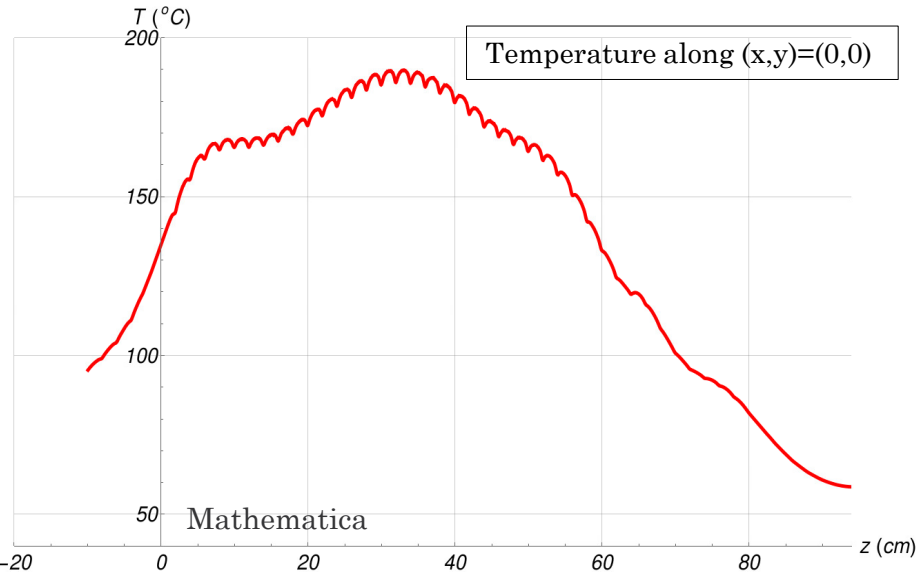
Temperature

- Temperature calculations in the “isolated” absorber is done using power deposition maps obtained using FLUKA.
- Two independent calculations are done by two people using two different software packages:
 - ❑ ANSYS software, popular among engineers
 - ❑ Wolfram Mathematica software, popular among scientists
 - ❑ The results differ by about ~ 40 °C
- The temperature at the hotspot is expected to be
 - ❑ ~ 190 °C at nominal beam parameters, according to Mathematica.
 - ❑ ~ 153 °C at nominal beam parameters, according to ANSYS.
- There is no possibility for high temperatures at the outer boundaries of the absorber, except the front side.
 - ❑ Still need to perform ANSYS evaluation for the whole CPS.



$T_{\max} \approx 153$ °C

$T_{\max} \approx 190$ °C



Electron Beam Requirements



- It is important to have a good beam tune on the radiator.
 - ❑ Excessive radiation in Tagger Hall.
 - ❑ Higher temperatures in the CPS absorber.
- We found that beam rastering will not be necessary.
 - ❑ We will need to make sure that beam profile is wide using wire scans at CPS.
- Install a girder just upstream of CPS with:
 - ❑ BCM to measure the beam current,
 - ❑ BPM to measure beam positions,
 - ❑ Wire scanner for beam widths.
- FSD trips on
 - ❑ Large electron beam positions excursions,
 - Use a collar and ion chambers.
 - ❑ Electron beam angle excursion,
 - Measure photon beam position at KPT.
 - ❑ Magnet current deviations.
 - Use power supply ADCs.
 - Field sensors or pickup coils inside the magnet
- Keep Hall D radiator scanner with $\sim 10^4$ dynamic range for the halo measurement.

Test Configuration Name (klcps69)	Z _{max} (cm)	T _{max} (°C)	T _{cold} (°C)
All Nominal	37	230	100
$\sigma^{(x,y)}_{\text{beam}} = 0.33$ mm	43	290	105
$\sigma^{(x,y)}_{\text{beam}} = 1.5$ mm	8.5	245	100
97% B-field	56.5	245	100
103% B-field	33	240	100
-1mm shift in Y	8	265	110
+1mm shift in Y	57	265	105
-0.5mrad angle in Y	8.5	265	110
+0.5mrad angle in Y	58	275	105
+1mm shift in X	8.2	260	100
+0.5mrad angle in X	8	260	100

Parameter	@ CPS Radiator	@ KPT
Beam Current	$50 \text{ nA} \leq I_B \leq 5 \text{ }\mu\text{A}$	N/A
Beam Size	$0.5 \text{ mm} \leq \sigma \leq 1.5 \text{ mm}$	$\sigma \leq 1 \text{ cm}$
Beam stability (@ 1 Hz)	$\sigma \leq 0.2 \text{ mm}$	$\sigma \leq 2 \text{ mm}$
FSD is tripped at	$ \Delta x > 1 \text{ mm}$ or $ \Delta y > 1 \text{ mm}$	$ \Delta x > 1 \text{ cm}$ or $ \Delta y > 1 \text{ cm}$
Beam halo (halo-to-peak)	$< 10^{-4}$ at $r > 5\sigma$	N/A

Summary

- We are in the advanced stages of developing a conceptual design of CPS for Hall D.
 - ❑ It should provide photon beam at KPT that would meet KLF requirements.
 - ❑ We will use a movable platform to be able to restore GlueX beamline.

- We performed FLUKA simulations to estimate the radiation levels around CPS.
 - ❑ Radiation environment should be similar to what GlueX would have at $5\mu\text{A}$.

- Working on optimization of the basic design.
 - ❑ Optimize the absorber and magnetic field to further lower the temperature.
 - ❑ Minimize thermal stresses and deformations.
 - ❑ Avoid using Barite Concrete in shielding as its delivery may pose schedule risks.
 - ❑ Design CPS such that we can isolate a 10-ton core that can be transported as a single item.

- Engineering design will be the next step.
 - ❑ Hall D will hire and/or borrow an engineer.

- At some point the engineering designed will need to be endorsed by KLF collaboration.
 - ❑ A formal procedure needs to be defined.



Thank You!



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CPS Requirements

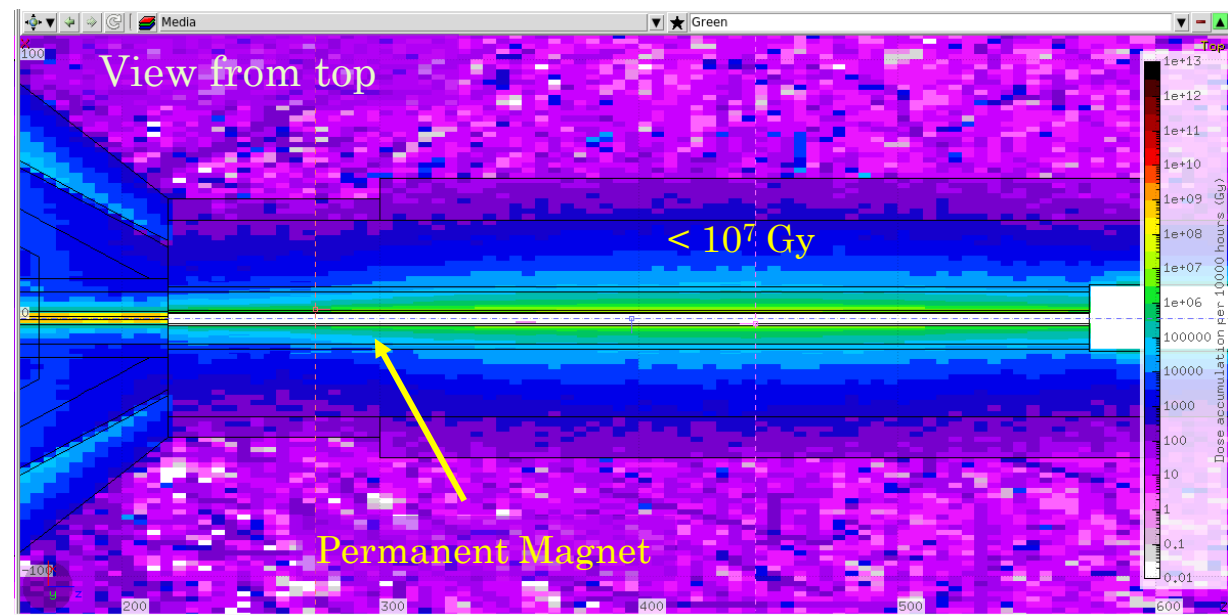
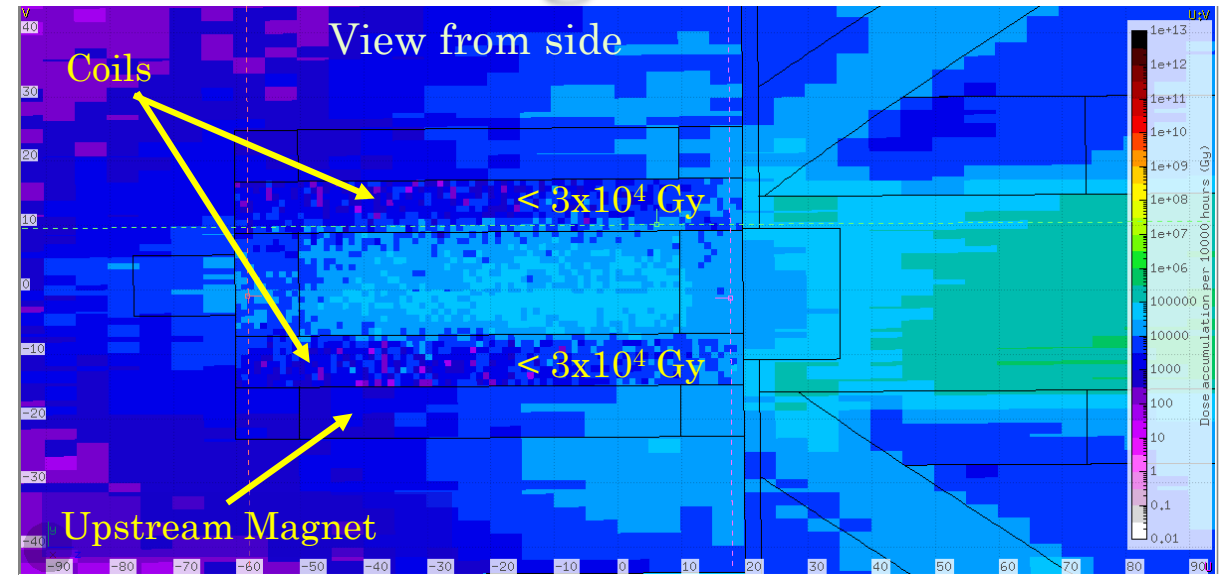
- Intense photon flux of $\Phi_\gamma > 10^{12}$ photons per second with $1.5 \text{ GeV} < E_\gamma < 12 \text{ GeV}$.
- Photon beam spot size at KPT with $2 \cdot \text{FWHM} < 6\text{cm}$ to make full use of KPT size.
- Radiation environment in the Tagger Hall similar or better than what GlueX would get with $5\mu\text{A}$ electron beam on nominal GlueX diamond radiator.
 - ❑ Prompt equivalent dose rate of $\sim 20 \text{ rem/h}$.
 - ❑ Activation dose rate $< 5 \text{ mrem/h}$ after 10000 hours of operations and 1 hour of cool-down time.
 - ❑ RadCon limits $< 1 \text{ mrem/h}$ for prompt equivalent dose rate outside of the Tagger Hall.
- Cooling system design that is sufficient to handle $\sim 54 \text{ kW}$ power delivered to CPS.
 - ❑ It will need to be closed-circuit system to avoid activation/contamination.
- GlueX beamline should be restored relatively quickly without disassembly of CPS.
 - ❑ GlueX photon beamline is wider than CPS beam channel and is under vacuum.
 - ❑ We decided to build a movable platform to move CPS beam-left.
 - ❑ There is sufficient space in the tagger hall for the current CPS design.



Accumulated Doses in the Magnets

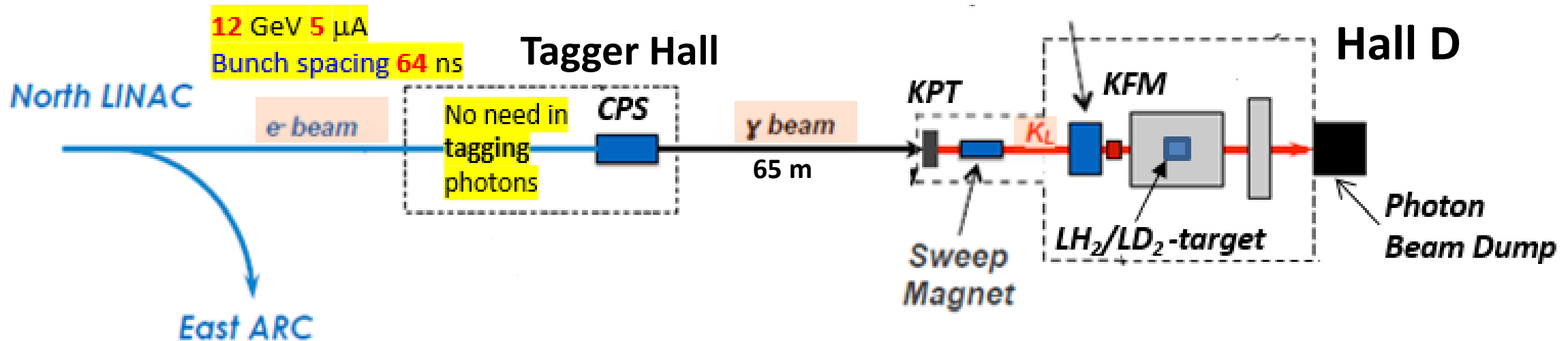
- Accumulated dose to upstream CPS magnet coils in 10000 hours is expected to be 3×10^4 Gy.
 - ❑ Magnet coil insulation made of cyanate ester resins can handle over 10^6 Gy dose.
 - Reference: P.E. Fabian, et al “Novel Radiation-Resistant Insulation Systems for Fusion Magnets,” Fusion Engineering and Design, Vol. 61-62, pp. 795-799, 2002

- Accumulated dose in the permanent magnet in 10000 hours is expected to be on the level $\sim 10^7$ Gy.
 - ❑ Hall D strontium ferrite permanent do not change at such a dose.
 - FNAL did not observe any change in B-field after a dose of 10^7 Gy.
 - FNAL gave an upper limit of 1% change, as specified in the magnet specs.



KLF Layout

- KLF experiment needs to produce high intensity photon beam upstream of KPT.
- CPS stands for Compact Photon Source; it has been proposed as the photon source.
- The only possible location for such a source is the Tagger Hall.
- CPS beamline will require major modifications to GlueX photon beamline.





Accumulated Dose in 10000 hours

- Accumulated doses are evaluated outside of CPS.
 - ❑ We will use this map for equipment installations in the tagger hall.
- CPS is not expected to be disassembled for a very long time.
 - ❑ It can be moved aside to restore GlueX photon beamline.

