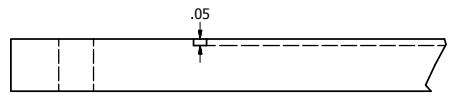
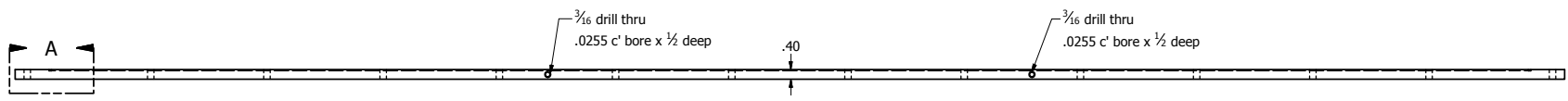
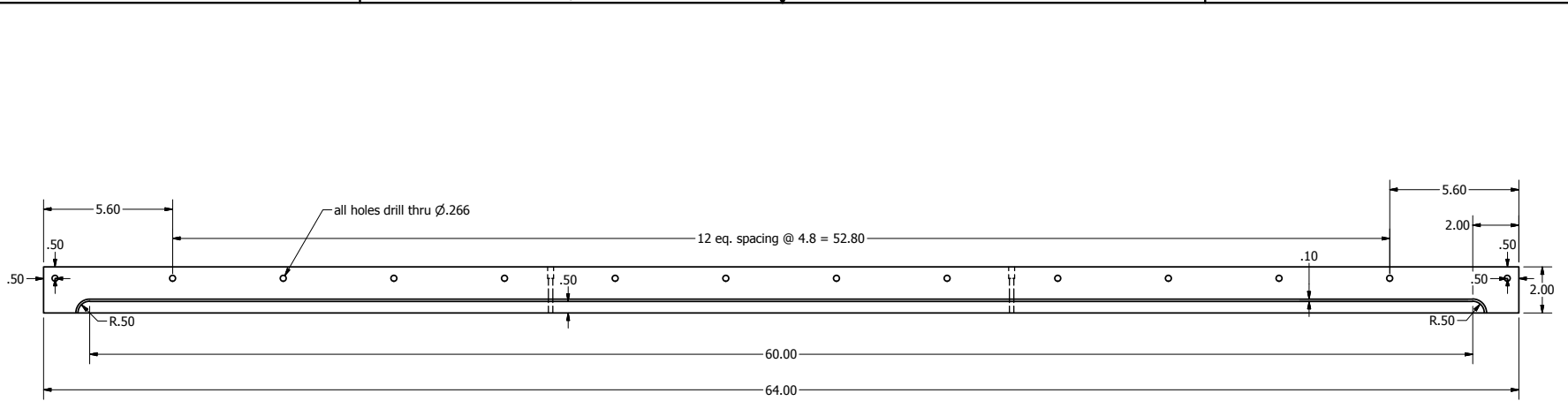
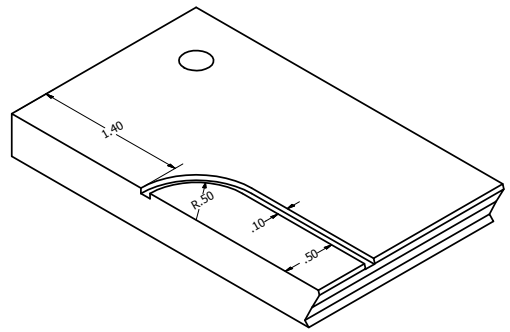


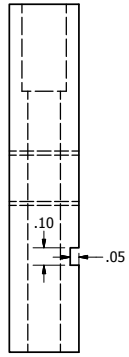
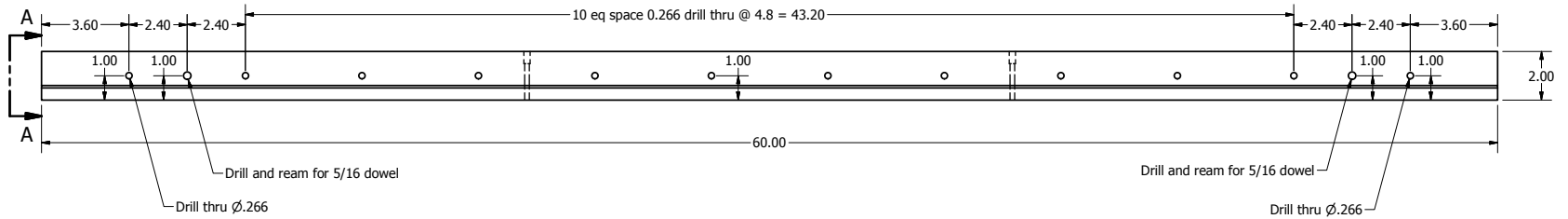
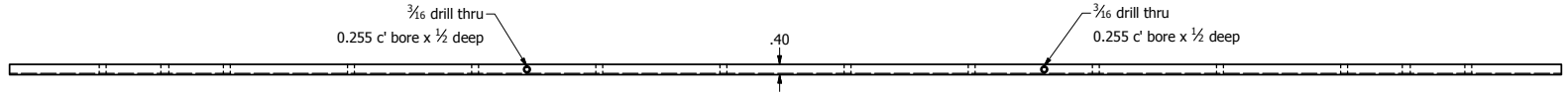
DRAWN Sean McGrath	7/29/2014			
CHECKED		TITLE		
QA				
MFG				
APPROVED				
		SIZE C	DWG NO Honeycomb plate (c'bore)	REV
		SCALE	SHEET 1 OF 1	



DETAIL A
SCALE 1.5 : 1

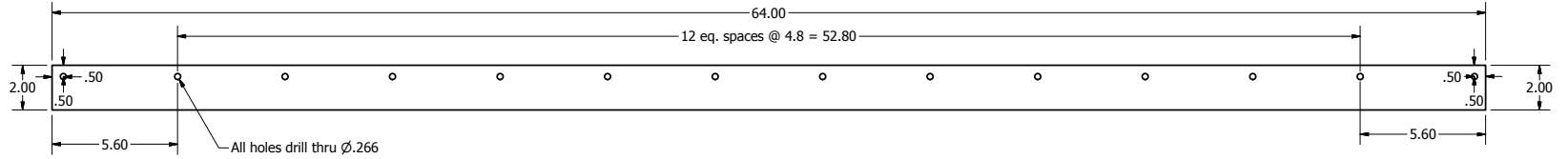


DRAWN Sean McGrath		7/28/2014			
CHECKED				TITLE	
QA				MWPC Long Spacer Beam	
MFG					
APPROVED					
		SIZE C		DWG NO Spacer beam long	
		SCALE		REV	
				SHEET 1 OF 1	

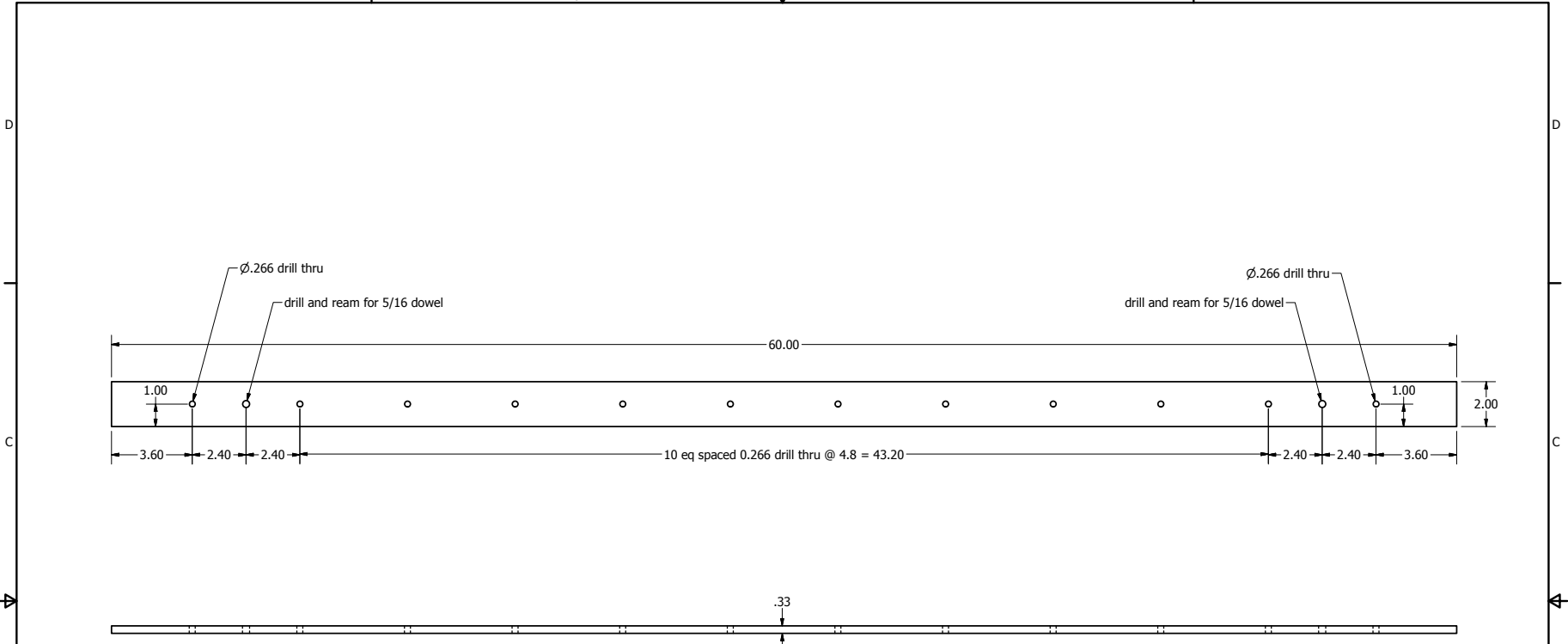


VIEW A-A
SCALE 2 : 1

DRAWN	menp	7/28/2014		
CHECKED				
QA			TITLE	
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	Spacer beam short	
		SCALE	SHEET 1 OF 1	

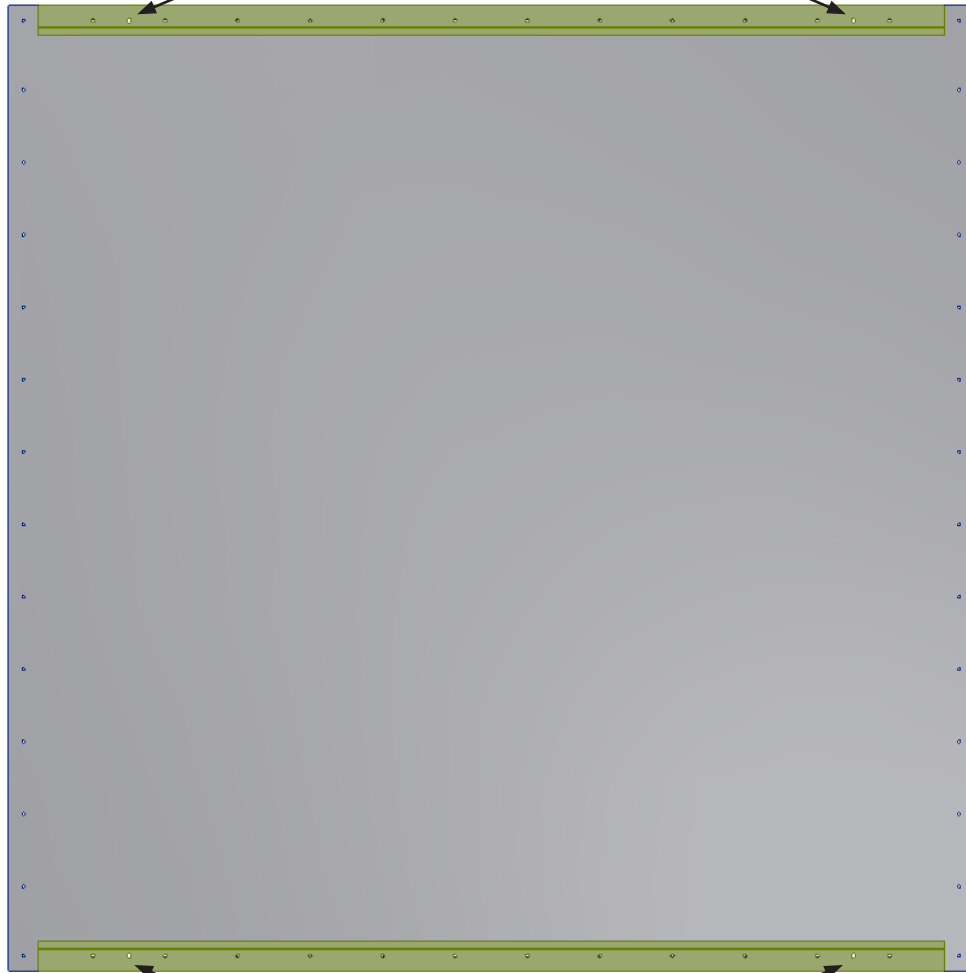


DRAWN menp	7/28/2014			
CHECKED		TITLE		
QA				
MFG				
APPROVED				
		SIZE C	DWG NO Wire beam long	REV
		SCALE	SHEET 1 OF 1	

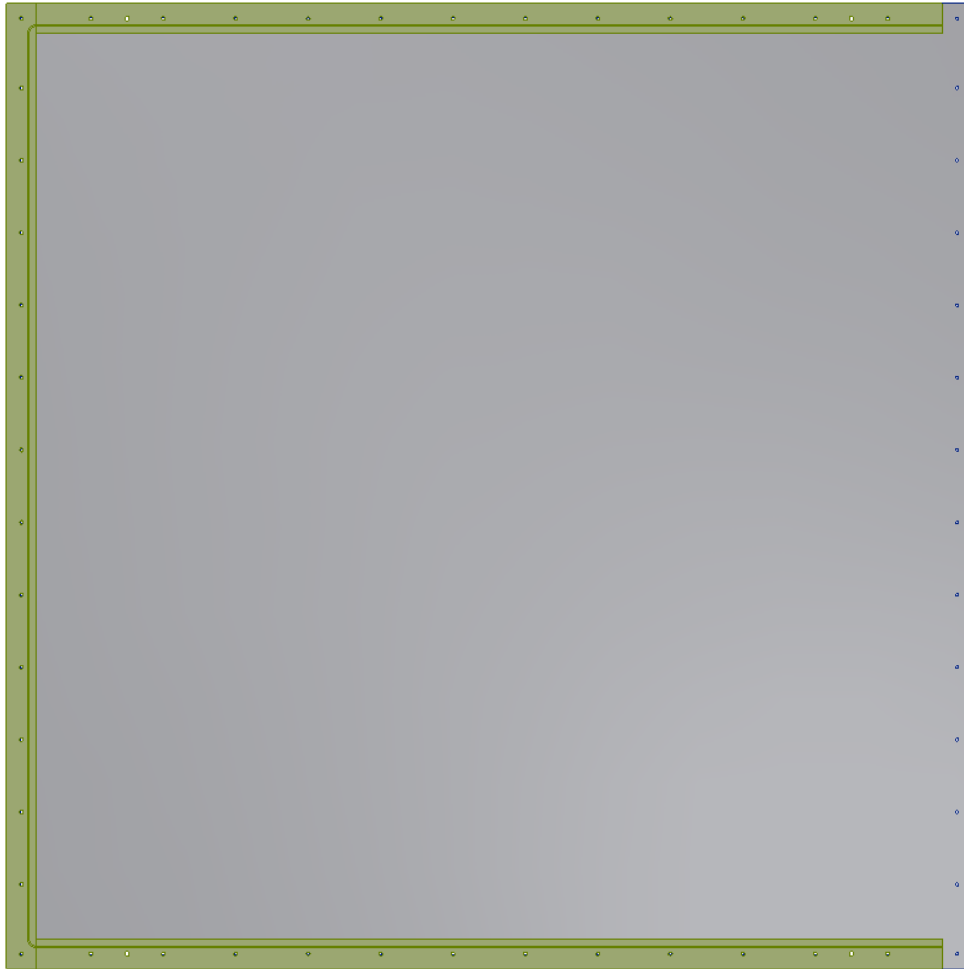


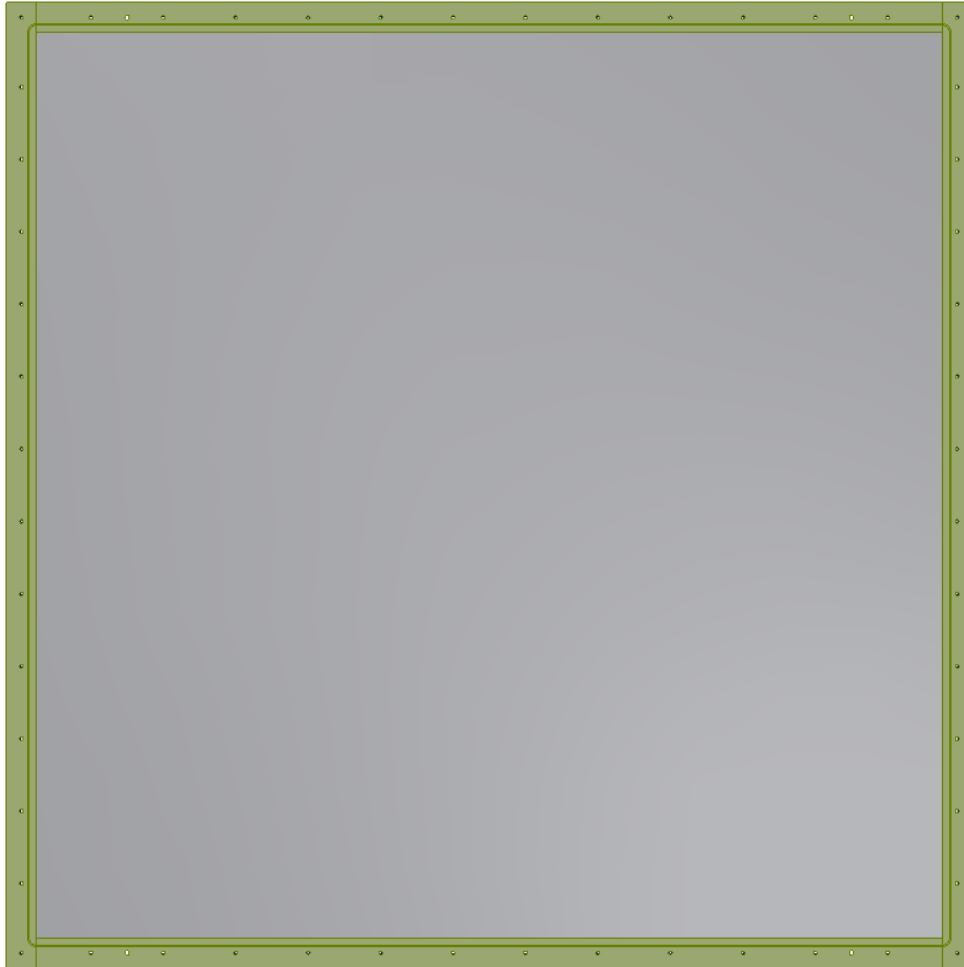
DRAWN Sean McGrath		7/28/2014		TITLE			
CHECKED							
QA							
MFG							
APPROVED				SIZE C			
		DWG NO				REV	
		1				Wire beam short	
		SCALE		SHEET 1 OF 1			

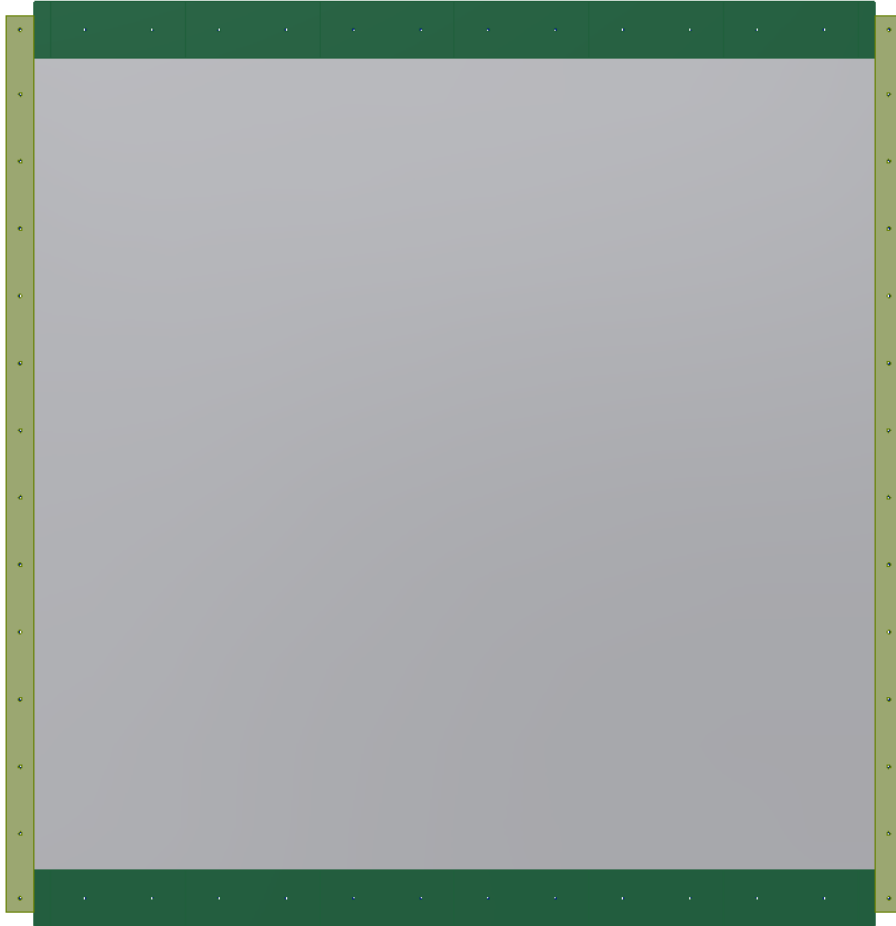
Positioning Pins



Positioning Pins







Thermal Expansion

Aluminum expands twice as much as G-10 per degree temperature change.

10 °C temperature change over a 32" distance gives **2 mils** length difference.

Modeling the G-10 as a spring, we expect the epoxy to exert a pressure of **~25 PSI** in order to hold the G-10 in place.